



Short communication

Hybrid supercapacitor with nano-TiP₂O₇ as intercalation electrodeV. Aravindan^{a,b}, M.V. Reddy^b, S. Madhavi^{a,c}, S.G. Mhaisalkar^{a,c}, G.V. Subba Rao^b, B.V.R. Chowdari^{b,*}^a Energy Research Institute, Nanyang Technological University, Research Techno Plaza, 50 Nanyang Drive, Singapore 637553, Singapore^b Department of Physics, National University of Singapore, Singapore 117542, Singapore^c School of Materials Science and Engineering, Nanyang Technological University, Singapore 639798, Singapore

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ABSTRACT

Nano-size (≤ 100 nm) TiP₂O₇ is prepared by the urea assisted combustion synthesis, at 450 and 900 °C. The compound is characterized by powder X-ray diffraction, Rietveld refinement, high resolution transmission electron microscopy and surface area methods. Lithium cycling properties by way of galvanostatic cycling and cyclic voltammetry (CV) showed a reversible and stable capacity of 60 (± 3) mAh g⁻¹ (0.5 mole of Li) up to 100 cycles, when cycled at 15 mA g⁻¹ between 2–3.4 V vs. Li. Non-aqueous hybrid supercapacitor, TiP₂O₇ (as anode) and activated carbon (AC) (as cathode) has been studied by galvanostatic cycling and CV in the range, 0–3 V at 31 mA g⁻¹ and exhibited a specific discharge capacitance of 29 (± 1) F g⁻¹ stable in the range, 100–500 cycles. The Ragone plot shows a deliverable maximum of 13 Wh kg⁻¹ and 371 W kg⁻¹ energy and power density, respectively.

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1. Introduction

Of late, an increasing interest has been devoted to develop supercapacitors due to their high power application demands in many fields such as electric vehicles (EV), hybrid electric vehicles (HEV), off-peak energy back-up systems [1]. Based on their energy storage mechanism supercapacitors are classified into (i) electric double-layer capacitors (EDLCs) and (ii) pseudo-capacitors [2–4]. EDLC utilize an electrochemical double layer capacitance at the electrode/electrolyte interface (non-Faradaic process) where electric charges are accumulated on the electrode surface and ions of opposite charge are arranged in the electrolyte side. Carbon based materials are preferred as EDLC electrodes owing to their high surface area, relatively low cost, chemical stability in solutions of different pH and its amphoteric nature that allows rich electrochemical properties from donor to acceptor state, and wide range of operating temperatures [5,6]. Various forms of carbon have been studied as EDLC electrodes including allotropes (graphite, fullerenes/nanotubes), varied morphology (fibres, foams, fabrics) and microtextures [5,6]. In addition, transition metal oxides, like MnO₂ and RuO₂ or conducting polymers also have been employed as electrodes, which utilize the charge-transfer pseudo-capacitance. The EDLCs offer high power density, good reversibility and long cycle life in the aqueous medium. In contrast to EDLC, pseudocapacitors store charge Faradaically through transfer of charge between electrode (metal oxides/conducting

polymers) and electrolyte accomplished through electrosorption, reduction–oxidation reactions, and intercalation processes. These Faradaic processes may allow pseudocapacitors to achieve greater capacitances, energy densities and good cycle life in comparison to EDLC. However, both EDLC and pseudocapacitors offer poor energy density (~ 10 Wh kg⁻¹) as compared to rechargeable batteries, like lithium ion batteries (100 Wh kg⁻¹).

Energy density of a supercapacitor is given by $E = CV^2/2$, where C is the capacitance (F g⁻¹) and V is the applied voltage. Based on this, there are two approaches to improve energy density of supercapacitors: (i) Use of non-aqueous electrolytes that offer higher operating voltages (~ 2 –4 V) as compared to aqueous electrolytes (~ 1 V), and (ii) increase the capacitance (C) by incorporation of asymmetric electrode configuration, with battery-like electrode material (Faradaic process) along with EDLC electrode (non-Faradaic). This configuration is termed, “hybrid or asymmetric supercapacitor or hybrid electrochemical capacitor (HEC)” [1,3,6–9]. While the HEC employing aqueous electrolytes have been widely studied, there are also recent reports using non-aqueous solvents and Li-intercalating electrodes, like Li[Ni_{0.5}Mn_{1.5}]O₄ [10,11], LiMn₂O₄ [12], LiFePO₄ [13], LiCoPO₄ [14], Li₂MnSiO₄ [15], Li₂FeSiO₄ [16], MnO₂ [17], β -FeOOH [18], Li₄Ti₅O₁₂ [7,8,19,20], TiO₂-B [21] and LiCrTiO₄ [22]. Among them, Li₄Ti₅O₁₂ used as negative electrode (anode) is found to show very good HEC characteristics [8].

Titanium pyrophosphate, TiP₂O₇ has been studied as a Li-insertion host for the past few years which showed the reversible insertion and extraction of ~ 0.8 mole of Li per formula unit at a voltage of 2.6 V vs. Li [23–27]. To the best of our knowledge, TiP₂O₇ has not been studied in HEC configuration. In this paper, we have adopted a urea assisted combustion route to prepare TiP₂O₇

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nanoparticles and have evaluated its Li-insertion properties vs. Li-metal and HEC configuration as anode with activated carbon (AC) as the counter electrode in non-aqueous electrolyte.

2. Experimental

For the synthesis of nano-TiP₂O₇, Ti metal powder (1.41 g, STREM, USA) was dissolved in H₂O₂ (30%, Merck, Germany) and ammonia solution (25% Merck, Germany) in a 2:1 volume ratio. After the complete dissolution of the Ti metal, (NH₄)₂HPO₄ (7.86 g, 99% Fisher) was added along with 6 moles of urea (99%, Aldrich) and the solution was slowly evaporated (~80 °C) on a hot plate to yield the precursor powder. The precursor was placed in the pre-heated box furnace (Carbolite, UK) at 450 °C for 30 min. A portion of it was subsequently calcined at 900 °C for 6 h in air. X-ray diffractometer (Philips X'Pert) equipped with Cu K α radiation was used for structural characterization. The X-ray diffraction (XRD) data were refined by Rietveld refinement TOPAS-R (version 2.1) software. Morphological features were analyzed by transmission electron microscope (JEOL, JEM 3010). The Brunauer–Emmett–Teller (BET) surface area was measured using Micromeritics Tristar 3000, USA.

The composite electrode was prepared by mixing 70 wt.% of active material (TiP₂O₇), 15 wt.% of conducting additive (super P carbon) and 15 wt.% of binder (Kynar 2801) using *N*-methyl pyrrolidinone as solvent for the binder and the resulting slurry was coated on to Al foil (20 μ m thickness) using doctor blade technique. The activated carbon (AC, BET surface area 880 (\pm 20) m² g⁻¹, Norit, Netherlands) electrode was prepared by a similar process with 80 wt.% AC, 10 wt.% super P carbon, and 10 wt.% binder on the Al foil substrate. The electrodes were dried, pressed between stainless steel twin rollers, and punched in to circular discs of 16 mm dia. The electrode discs were dried in a vacuum oven at 80 °C for 12 h to remove any residual solvent. The cells were assembled using 2016 coin cell configuration. Li-cycleability of TiP₂O₇ was tested against Li-metal (0.59 mm thick; Kyokuto Metal Co., Japan) which was separated by microporous glass fiber separator (Whatman, Cat. No. 1825 047, UK). Cyclic voltammetry (CV) was performed using metallic Li as reference and counter electrode at the slow scan rate of 58 μ V s⁻¹ between 2 and 3.4 V using MacPile II (Biologic, France) system. The HEC was constructed using AC as positive electrode and TiP₂O₇ as negative electrode. The CVs were recorded for HEC between 0 and 3 V at various scan rates, 2–50 mV s⁻¹ using Solartron battery tester (Model no. 1470, UK). A solution of 1 M LiPF₆ in ethylene carbonate (EC) and dimethyl carbonate (DMC) (1:1 volume, Merck, Selectipur LP40) was used as the electrolyte. Galvanostatic profiles were recorded using Bitrode battery tester (SCN 12-4-5/18, USA).

3. Results and discussion

Combustion synthesis, also known as self-propagating high-temperature synthesis, is a convenient technique to produce nano-size oxides and has several advantages including simple, fast and energetically economic preparation, easy control of homogeneity and stoichiometry, ease of inclusion of substituent by virtue of the exothermic reaction and the associated gas evolution, and versatility in terms of the variety of fuels, like urea, ethylene glycol, hydrazine etc., that can be used for the synthesis [28]. The solution mixed starting materials decompose and react to form TiP₂O₇ evolving gases like CO₂, N₂ and H₂O, by virtue of the excess urea presently employed [29].

Powder X-ray diffraction (XRD) patterns of TiP₂O₇ prepared at 450 °C and at 900 °C are shown in Fig. 1 which indicate phase pure product. It is clear that the well-defined sharp and intense peaks are shown for TiP₂O₇ prepared at 900 °C. Both the patterns are indexed

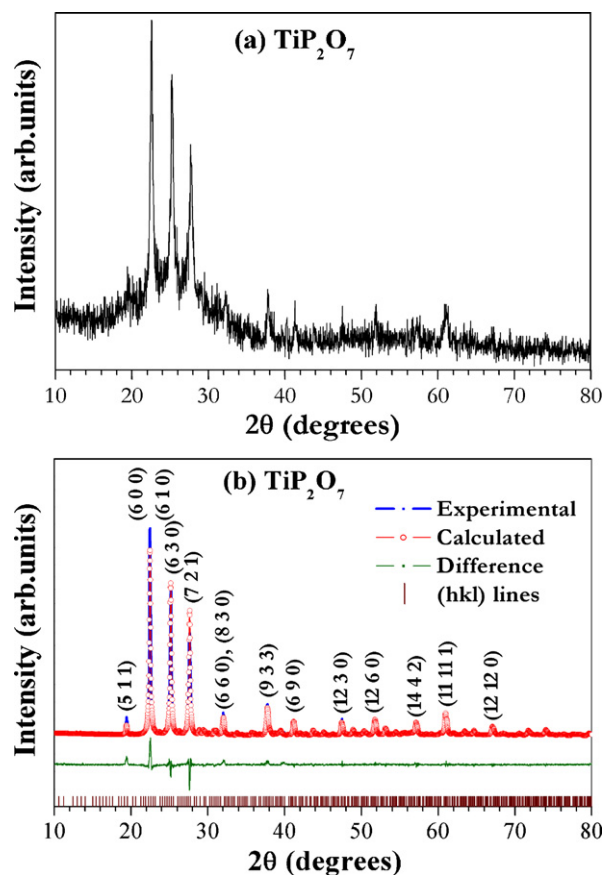


Fig. 1. X-ray diffraction pattern of nano-TiP₂O₇. (a) Prepared at 450 °C for 30 min in air (b) Prepared at 450 °C for 30 min and heat treated at 900 °C for 6 h in air. Miller indices and Rietveld-refinement-fitted pattern are shown.

according to the cubic $3 \times 3 \times 3$ super structure with $Pa\bar{3}$ space group. The XRD data of the 900 °C prepared compound is fitted by Rietveld refinement and the cubic lattice parameter, $a = 23.621$ (± 0.0005) Å is in good agreement with that reported by Sanz et al. [30], Patoux and Masquelier [23] (23.632 Å) and the JCPDS data ($a = 23.6342$ Å; Card No. 38-1468). The Rietveld parameters are: $R_{wp} = 15.64$; $R_p = 12.18$; $GOF = 1.37$ and $R_{Bragg} = 4.94$. The crystallite size is calculated using Scherrer formula by the TOPAS software and found to be 56 (± 1) nm. The site occupancies and thermal parameter values were fixed as per Sanz et al. [30] for the Rietveld refinement. The calculated pattern and the difference pattern are shown in Fig. 1b.

The TEM photograph of TiP₂O₇ (prepared at 900 °C) shows aggregated nano size (≤ 100 nm) particles (Fig. 2a). The HR-TEM lattice image, shown in Fig. 2b, indicates well-defined crystalline regions. The interplaner distance (d -spacing) is 0.349 (± 0.01) nm, which agrees well with the d -value corresponding to the Miller indices (6 3 0) (Fig. 1). The BET surface area of TiP₂O₇ (prepared at 900 °C) is found to 12.6 (± 0.2) m² g⁻¹, which is typical of an oxide material heat treated at high temperature.

The cyclic voltammograms (CV) of nano-TiP₂O₇ (prepared at 900 °C) between 2 and 3.4 V vs. Li for the first five cycles are shown in Fig. 3. The initial scan was cathodic (Li-insertion) and the open circuit potential was ~ 3 V. As can be seen, Li insertion and extraction peaks are observed at 2.54 and 2.67 V, respectively. These values agrees well with 2.55 and 2.62 V, respectively reported by Patoux and Masquelier [23] from their galvanostatic cycling data. It is evident that the symmetrical form of CV traces indicates excellent reversibility of TiP₂O₇ for Li-insertion and extraction in good

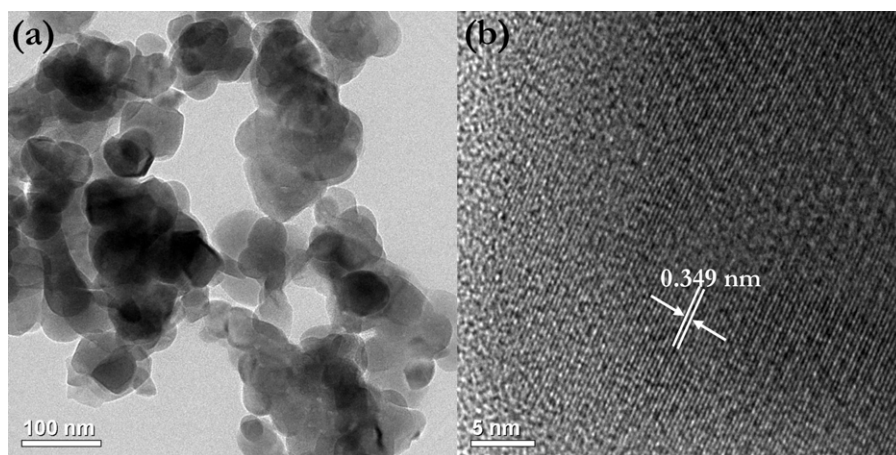


Fig. 2. TEM image of nano-TiP₂O₇ prepared at 900 °C and (b) the corresponding HR-TEM lattice image.

agreement with two-phase reaction mechanism, $\text{TiP}_2\text{O}_7 + x\text{Li} \leftrightarrow \text{Li}_x(\text{Ti}_{1-x}^{4+}\text{Ti}_x^{3+})\text{P}_2\text{O}_7$ [23,26].

Galvanostatic cycling profiles of Li/TiP₂O₇ (prepared at 900 °C) cells were recorded at a constant current density of 15 mA g^{-1} between 2 and 3.4 V at room temperature. Selected discharge–charge curves of 1, 5 and 50th cycles are shown in Fig. 4a. The distinct voltage plateaus at $\sim 2.6 \text{ V}$ are consistent with the CV measurements and are in agreement with two-phase reaction mechanism [23,26]. The measured first discharge capacity of $69 (\pm 3) \text{ mAh g}^{-1}$ corresponds to the insertion of 0.58 mole of Li per formula unit against the theoretical capacity of 121 mAh g^{-1} (1 mole of Li). The first-charge (Li-extraction) capacity is $60 (\pm 3) \text{ mAh g}^{-1}$ and remains stable up to the 100th cycle, which corresponds to 0.5 mol of Li (Li_{0.50}TiP₂O₇) (Fig. 4b). The Li/TiP₂O₇ cell shows good current (C) rate capability: At 30 and 60 mA g^{-1} , a stable capacity of $48 (\pm 3)$ and $37 (\pm 3) \text{ mAh g}^{-1}$, respectively was observed (Fig. 4b).

The present results differ slightly from those reported in the literature. Uebou et al. [26] reported that TiP₂O₇ prepared at 700 °C by solid state reaction showed first discharge and charge capacities of ~ 95 and $\sim 60 \text{ mAh g}^{-1}$, respectively. However, no cycling data were reported. Patoux and Masquelier [23] found that the TiP₂O₇ prepared by sol–gel technique showed a reversible capacity of $\sim 100 \text{ mAh g}^{-1}$ (0.8 mole of Li) and stable up to 38 cycles when

cycled between 2 and 3.4 V at C/10 rate. Shi et al. [24] reported that the mesoporous TiP₂O₇ obtained by sol–gel template route at temperatures 600, 700 and 800 °C exhibited initial reversible capacities ranging from 90 to 100 mAh g^{-1} at 0.1 C current rate between 1.5 and 4 V, but capacity fading was observed in all cases, up to 10 cycles. A similar trend was observed at 1 C rate, from 10 to 20 cycles. Kishore et al. [25] prepared TiP₂O₇ by heating the precursor, $\text{Ti}(\text{HPO}_4)_2 \cdot \text{H}_2\text{O}$ at 800 °C in air and reported that the compound showed a first-discharge capacity of 90 mAh g^{-1} and

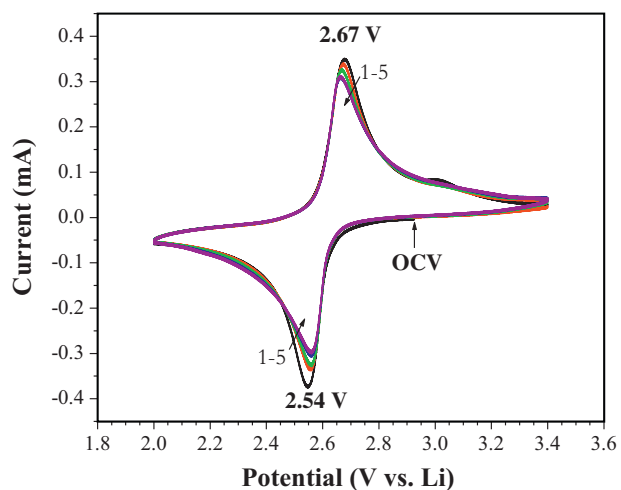


Fig. 3. Cyclic voltammograms of nano-TiP₂O₇, cycled between 2 and 3.4 V at the slow sweep rate of $58 \mu\text{V s}^{-1}$. Metallic Li acts as both counter and reference electrode. The potentials are indicated. OCV refers to the open circuit voltage. Integer numbers indicate the cycle number.

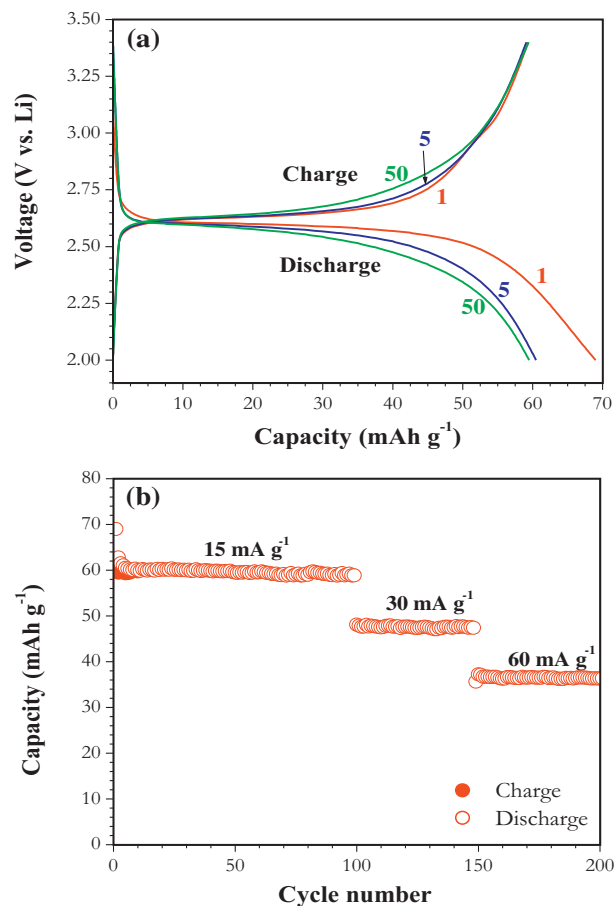


Fig. 4. (a) Galvanostatic discharge–charge profiles of nano-TiP₂O₇ between 2 and 3.4 V at 15 mA g^{-1} . Numbers indicate the cycle number. (b) Capacity vs. cycle number plot at various currents ($15, 30$ and 60 mA g^{-1}).

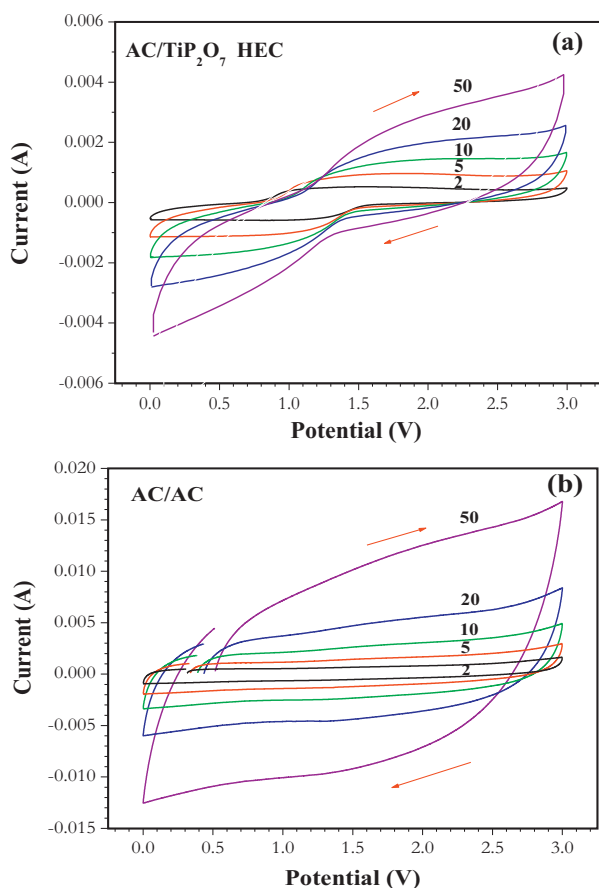


Fig. 5. (a) Cyclic voltammograms (CV) of the hybrid supercapacitor (HEC), AC (activated carbon)/TiP₂O₇, in which TiP₂O₇ is the negative electrode (intercalation electrode). (b) AC/AC symmetric supercapacitor. The CVs are recorded between 0 and 3 V in non-aqueous electrolyte. The numbers indicate the various sweep rates (mV s⁻¹).

a reversibly capacity of 63 mAh g⁻¹ which was stable between 5 and 25 cycles, when cycled at C/10 rate in the range, 1.5–3.5 V vs. Li. It may be mentioned that the galvanostatic performance of the 450 °C-synthesized TiP₂O₇ was not at all satisfactory and hence no further studies were carried out.

Fig. 5a shows the CVs of AC/TiP₂O₇ (prepared at 900 °C) HEC at various sweep rates from 2 to 50 mV s⁻¹ between 0 and 3 V, respectively. In order to compare the CV traces of AC/TiP₂O₇ HEC, AC/AC symmetric supercapacitor is constructed using the same electrolyte solution and studied in the same 0–3 V potential window, and their CV profiles are presented in Fig. 5b. The specific capacitance of the HEC (C_{HEC}) is calculated using the relation, $C_{HEC} = (\int i \Delta t = q) / V \cdot m$, where, Δt is the time (s), ΔV is the potential difference (V), m is the mass of the active materials used in both electrodes (13.04 mg for AC/TiP₂O₇), q is the total charge (coulomb) obtained by integration of positive and negative sweep in the CV [31]. From the CV traces, the C_{HEC} of 21, 15, 10, 7 and 4 F g⁻¹ were obtained for the sweep rates 2, 5, 10, 20 and 50 mV s⁻¹, respectively. Whereas, AC/AC system delivered the specific capacitance values of 31, 27, 24, 21 and 17 F g⁻¹ for 2, 5, 10, 20 and 50 mV s⁻¹ sweep rates, respectively (total mass of the electrode 18.4 mg). It was observed that the net charge (q) decreased with an increasing scan rate. Increasing the scan rate leads to Li-ion charge–discharge kinetics faster than the Li-ion diffusion in to the bulk resulting in decreased specific capacitance. It is pertinent to discuss the observed shapes of the CVs of the symmetric AC/AC and the HEC, AC/TiP₂O₇. The shape of the CVs of the AC/AC maintained almost the expected rectangular shapes at various sweep rates (Fig. 5b) [32]. However, the CV

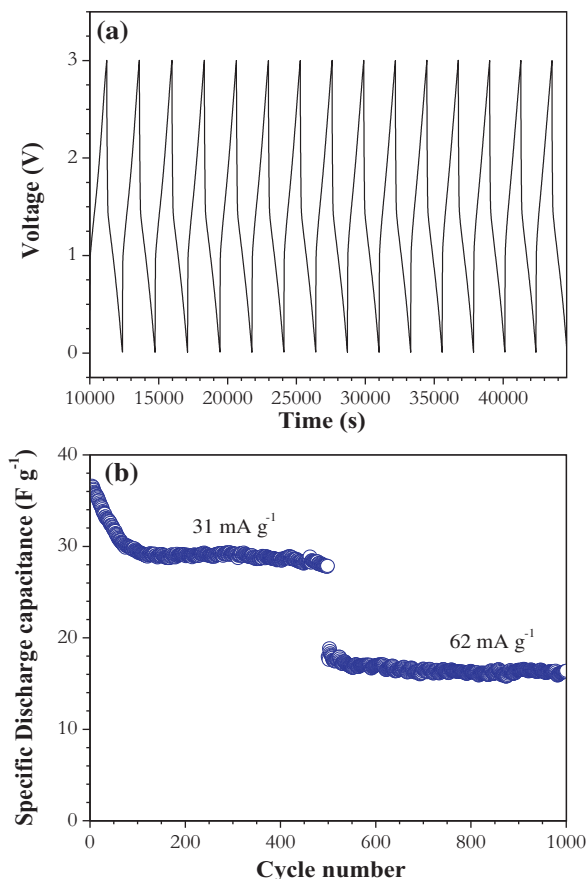


Fig. 6. Hybrid supercapacitor (HEC), AC/TiP₂O₇. (a) Galvanostatic charge–discharge curves at 31 mA g⁻¹ and (b) plot of the specific discharge capacitance ($C_{SP,HEC}$) vs. cycle number at currents, 31 and 62 mA g⁻¹.

of AC/TiP₂O₇ exhibit a large deviation from the rectangular shape, especially at sweep rates larger than 5 mV s⁻¹ (Fig. 5a). This has been reproduced in duplicate measurements. This can be attributed to the fact that TiP₂O₇ as the anode in HEC, utilizes the Faradaic reaction of reversible Li-intercalation–de-intercalation and electron transfer, and more significantly, in a two-phase reaction, as is clear from Figs. 3 and 4. A similar deviation from the rectangular shapes of the CVs was observed by Wang et al. [21] in their study of the non-aqueous HEC, namely CNT (carbon nanotubes)/TNW (TiO₂ nano-wires), and it is known that TNW shows Li-storage and cyclability in a more or less single-phase reaction [33–35], which may also involve a pseudo-capacitive Li-storage [36]. Thus, we believe that the observed shapes of the CVs is mainly due to the Li-cyclability involving a two-phase Faradaic process in nano-TiP₂O₇.

The galvanostatic cycling performance of the AC/TiP₂O₇ (prepared at 900 °C) HEC between 0.0 and 3.0 V at a current of 31 mA g⁻¹ at room temperature is shown in Fig. 6a. The energy storage mechanism at the positive electrode (AC) utilizes non-Faradaic process (electrical double layer with the anion, PF₆⁻ present in the electrolyte) and, as discussed above, a Faradaic reaction at the TiP₂O₇. Fig. 6b is the plot of specific discharge capacitance ($C_{SP,HEC}$) vs. cycle number of AC/TiP₂O₇ at currents of 31 and 62 mA g⁻¹ between 0 and 3.0 V. The discharge capacitance (C_{cell}) was calculated using the relations, $C_{cell} = (i \cdot t / \Delta V)$ and $C_{SP,HEC} = (4C_{cell} / m)$, where i is the applied current (A), t is discharge time (s) and ΔV is the potential difference (V) [14,37,38]. It can be seen that, the AC/TiP₂O₇ HEC delivers an initial discharge capacitance of 37 F g⁻¹ at 31 mA g⁻¹. This value decreases during the initial 100 cycles and thereafter, a stable $C_{SP,HEC}$ of 29 (±1) F g⁻¹ up to 500 cycles is seen. In the range,

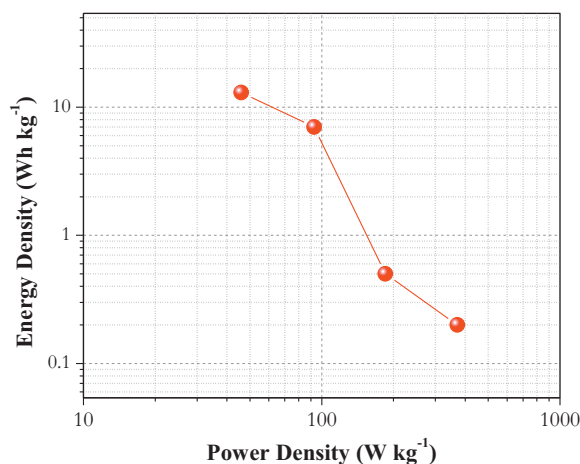


Fig. 7. Ragone plot of the HEC, AC/TiP₂O₇ from the data extracted from Fig. 6.

500–1000 cycles, a $C_{SP,HEC}$ of $17 (\pm 1) F\ g^{-1}$ at $62\ mA\ g^{-1}$ is observed with no noticeable capacity fade.

The specific energy density (E_{SP}) and specific power density (P_{SP}) of the AC/TiP₂O₇ HEC are calculated using the relations, $P_{SP} = (\Delta E \cdot i/m)$ and $E_{SP} = (P_{SP} \cdot t)$, where $\Delta E = (E_{max} + E_{min})/2$ and E_{max} and E_{min} are, respectively, the potential at the beginning of discharge and at the end of discharge [38]. The Ragone plot (E_{SP} vs. P_{SP}) of the HEC is shown in Fig. 7 calculated from the data of Fig. 6. As can be seen, at an energy density of $13\ Wh\ kg^{-1}$ the corresponding power density is $46\ W\ kg^{-1}$. The Ragone plot also reveals an almost linear relationship. The observed values compare well with the electrochemical performance of the Li₄Ti₅O₁₂-based hybrid HEC in the non-aqueous electrolytes [7,9].

4. Conclusions

Urea assisted combustion synthesis route was employed for the preparation of nanosize ($\leq 100\ nm$) TiP₂O₇. It is characterized by powder X-ray diffraction and Rietveld analysis, HR-TEM and surface area. Electrochemical Li-cycling showed that 0.5 mole of Li can be reversibly cycled with good current rate capability and stability up to 200 cycles. Cyclic voltammetry showed that the two-phase reaction occurs in TiP₂O₇ at 2.56 V (Li-insertion) and 2.67 V (Li-extraction) vs. Li. The hybrid supercapacitor, activated carbon (AC)/TiP₂O₇ in the non-aqueous electrolyte showed good cycling profiles and delivered maximum energy and power densities of $13\ Wh\ kg^{-1}$ and $371\ W\ kg^{-1}$, respectively at room temperature.

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